

Work Order ID 57971

April 21, 2010 9:26:22 AM

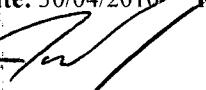
Item ID: D4038-7

Revision ID:

Item Name: Block

Start Date: 23/04/2010 Start Qty: 4.00

Required Date: 30/04/2010 Req'd Qty: 4.00

Reference: 

Approvals: Process Plan:

QC:

Sequence ID/ Work Center ID	Operation Description
--------------------------------	--------------------------

Draw Nbr	Revision Nbr
D4038	B

100



Bandsaw

Jeaspa Bandsaw

Memo

CUT BLANK 2.125" LONG

105



HAAS I

HAAS CNC vertical machine #1

Memo

Mill as per Dwg and Folio FA884

DWG REV: B

FOLIO REV: AA

DEBURR



Accept



Setup

Start



Stop



Cust Item ID:

Customer:

Run

Start



Stop



Date:	Tooling:	Date:
Date:	SPC (Y/N):	Date:

Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

0.00

0.00

0.00

0.00

and 10/04/24

4 0

and 10/04/25

4 0

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Item ID: D4038-7

Accept



Setup Start



Revision ID:

Item Name: Block

Stop



Start Date: 23/04/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 30/04/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberReject
Stamp

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

and 10/04/25

4 Ø

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

0.00

B.A 10/04/26

4 Ø

130



HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

0.00

0.00

H BL 10-4-26.

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Item ID: D4038-7

Accept



Setup Start



Revision ID:

Stop



Item Name: Block

Start Date: 23/04/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 30/04/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150



QC

Quality Control

QC3- Inspect Part Finish

0.00

10/04/26

4

Ø

0.00

160



Packaging

Packaging

Identify as per dwg & Stock Location:

ST 110 0.00

MF 10/04/26



170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/04/27 MF
10-4-26

Picklist Print

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Work Order ID: 57971



Parent Item: D4038-7



Parent Item Name: Block

Start Date: 23/04/2010

Required Date: 30/04/2010

Comments: Ipp Rev:A New Issue 09-12-14 JLM Verified By:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6B1.500X02.00 0		Purchased		No			f	9.5000	0.6989			



6061-T6 Bar 1.50 x 2.00

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
MAT10	9.5	
110167	9.5	

6989 on 10/04/24

DART AEROSPACE LTD	Work Order:	57971
Description: BLOCK	Part Number:	D4038-7
Inspection Dwg D4038 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>Amf</i>	Audited by:	<i>H.A</i>	Prototype Approval:	N/A
Date:	10/04/25	Date:	10/04/26	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

8

7

6

5

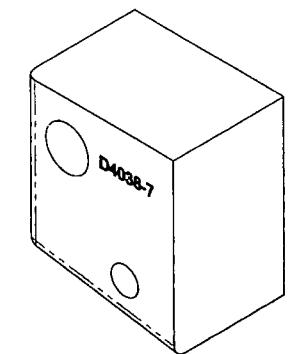
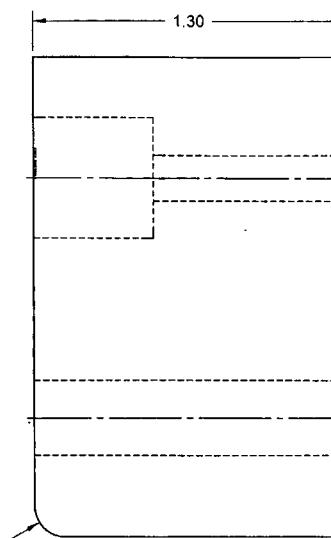
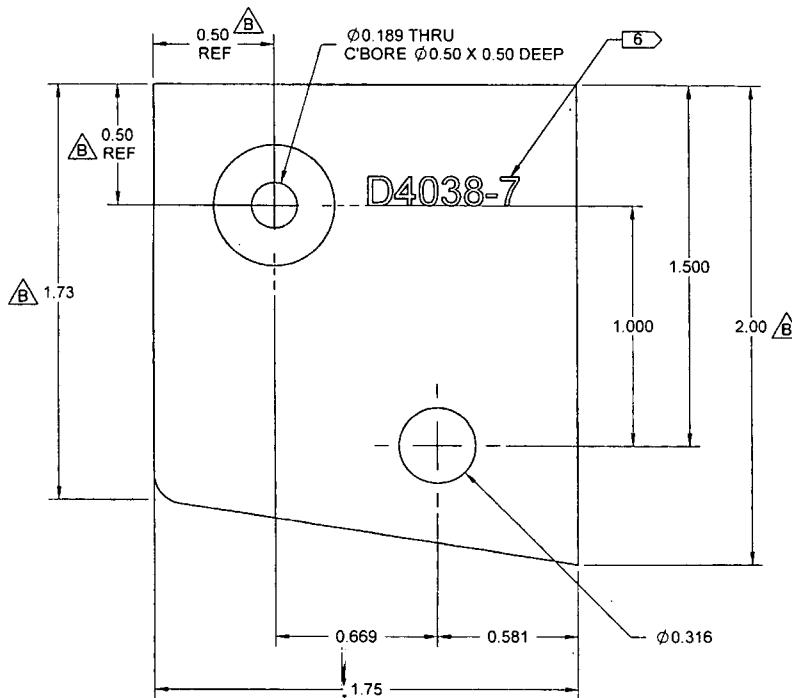
4

3

2

1

w/o 5797



RELEASED
2010-04-14
MD

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF DART SPEC M6061T68
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE P/N IN THIS AREA AS SHOWN TO MAX DEPTH
OF 0.010 IN 0.12 HIGH LETTERS WITH MIN RADIUS TOOL OF 0.015
- 7) WEIGHT: 0.39 lbs

DESIGN	<i>AB</i>	DART AEROSPACE LTD	
DRAWN	<i>AB</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AB</i>	DRAWING NO. D4038	
MFG. APPR.	<i>AB</i>	REV. B	
APPROVED	<i>AB</i>	SHEET 9 OF 14	
DE APPR.	<i>AB</i>	TITLE	SCALE
DATE 10.01.05		NTS	
BRACKET			

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